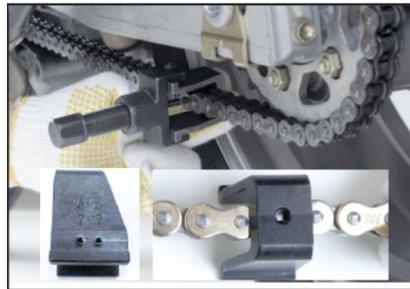


# D.I.D Style Chain Tool Instructions

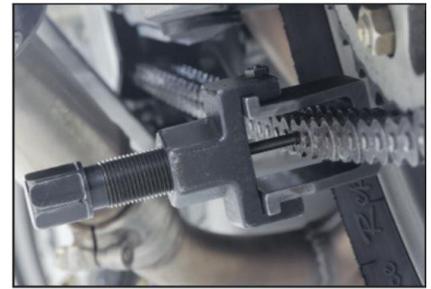
## Splitting the chain



1. Place the U-Shaped part of the tool around the link where you want to split the chain.



2. Make sure the pin of the chain link is seated in the hole in the U-Shaped part of the tool.



3. Line up the chain tool and wind in the splitting pin by hand until it is lined up with the chain pin.



4. Using a spanner and ratchet, slowly tighten the splitting pin whilst holding the tool in place to keep the splitting pin aligned.

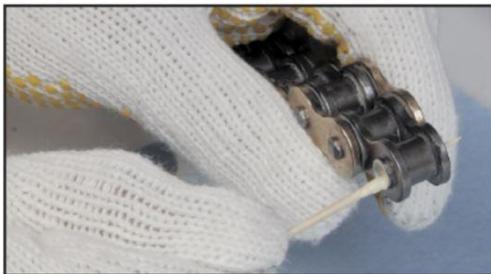


5. Keep winding in the tool until the chain pin is completely removed from the links. The chain is now split.

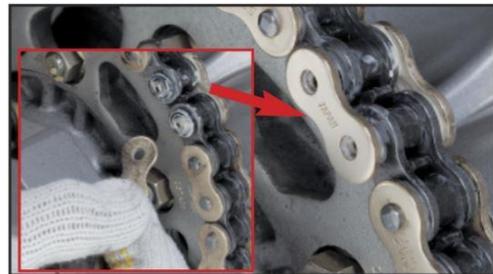


6. Remove the chain from the bike or any of the excess links when cutting down a chain.

## Fitting the side plate



1. Before fitting the new link, always make sure to grease the end of the chain and new link with the grease provided with the links. If you are installing a chain with rubber seals e.g., 'O-Ring, X-Ring Chain' make sure to also grease these seals when fitting.



2. Place the master/split link through both ends of the chain to join it. Fit any rubber rings where applicable and place the new connect link plate over the pins.



3. Place the U-Shaped part of the tool over the new link and line up the dimples with the chain pins. Put the plate holder in position and flip the pin over to the rivet side.



4. Using the same method as splitting the chain, hold the tool in place with a spanner and use a ratchet to tighten the tool up and press the new plate onto the link.



5. Once the plate is in place, you can now fit the split link (with the closed end face direction of travel) or in case of rivet links, the next step is to flare out the rivet pin.

# D.I.D Style Chain Tool Instructions

## Riveting Connect Link



1. Place the U-Shaped part of the tool over the link making sure the pins on the back part of the link are sat in the groove of the tool.



2. Put the rest of the chain tool in position using the rivet end of the splitting tool. Make sure that the rivet side of the tool is sat flush on the pin that need to be flared.



3. Using the same method as previous, hold the tool in place with a spanner and tighten the tool with a wrench until the sides of the rivet pin makes contact with the link plate.



4. Above is an image of a properly flared chain pin. If the link isn't flared as much as the pin on the left, then realign the tool and repeat the process. Any cracks or splits in the pin will mean a new link is needed.

## Rivet Pin

